



# ROUND ADJUSTABLE DIES

HIGH SPEED STEEL

MADE IN USA

MACHINE SCREW SIZES			DISCOUNT: 3 OR MORE QTY. - LESS 10%			
SIZE	THREADS PER INCH		13/16" OD 1/4" THICK		1" OD 3/8" THICK	
	NC UNC	NF UNF	NUMBER		NUMBER	
6	32	-	301014		302014	
6	-	40	301015		-	
8	32	-	301018		302018	
8	-	36	301019		-	
10	24	-	301021		302021	
10	-	32	301022		302022	

FRACTIONAL SIZES			DISCOUNT: 3 OR MORE QTY. - LESS 10%							
SIZE	THREADS PER INCH		13/16" OD 1/4" THICK		1" OD 3/8" THICK		1 1/2" OD 1/2" THICK		2" OD 5/8" THICK	
	NC UNC	NF UNF	EDP NUMBER		EDP NUMBER		EDP NUMBER		EDP NUMBER	
1/4	20	-	301038		302038		303038		-	
1/4	-	28	301039		302039		303039		-	
5/16	18	-	301041		302041		303041		-	
5/16	-	24	301042		302042		303042		-	
3/8	16	-	-		302044		303044		-	
3/8	-	24	-		302045		303045		-	
7/16	14	-	-		302046		303046		-	
7/16	-	20	-		302047		303047		-	
1/2	13	-	-		-		303048		-	
1/2	-	20	-		-		303049		-	
9/16	12	-	-		-		303051		-	
9/16	-	18	-		-		303052		-	
5/8	11	-	-		-		303053		304053	
5/8	-	18	-		-		303054		304054	

## H.S.S. CHUCKING REAMERS

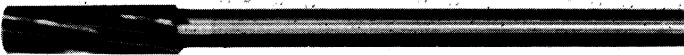


**SERIES 740** - Right Hand Spiral Flute **MADE IN USA**  
**SERIES 720** - Left Hand Spiral Flute

**SERIES 700** - Straight Flute  
**SERIES 700C** - Straight Flute Cobalt

SPECIAL PILOTED (STEP)

Reamers Available Per Your Spec.  
HSS OR CARBIDE



### AIRCRAFT TAPER ROUTER



High Speed Steel R.H. Helix, R.H. Cut.  
Taper 1/4" Per Foot.

Taper routers are used for cutting, trimming and routing around cowling, door sills and plexi-glass, trimming on wing terminals on bulkheads and ribs on fuselage.

The advantages over taper pin reamers and drills are the ability to cut without drilling first, easier guiding along the pattern and freer cutting without buildup.

Part No.	Size No.	Nominal Diameter at				Flute Length Inches	Overall Length Inches
		Shank Diam. Inches	Small End Inches	Large End Inches			
ATR1	1	.0980	.0810	.0980	13/16	2	
ATR2	2	.1280	.1100	.1280	7/8	2-1/4	
ATR3	3	.1875	.1650	.1875	1-1/16	2-1/2	
ATR4	4	.2500	.2240	.2500	1-1/4	2-3/4	